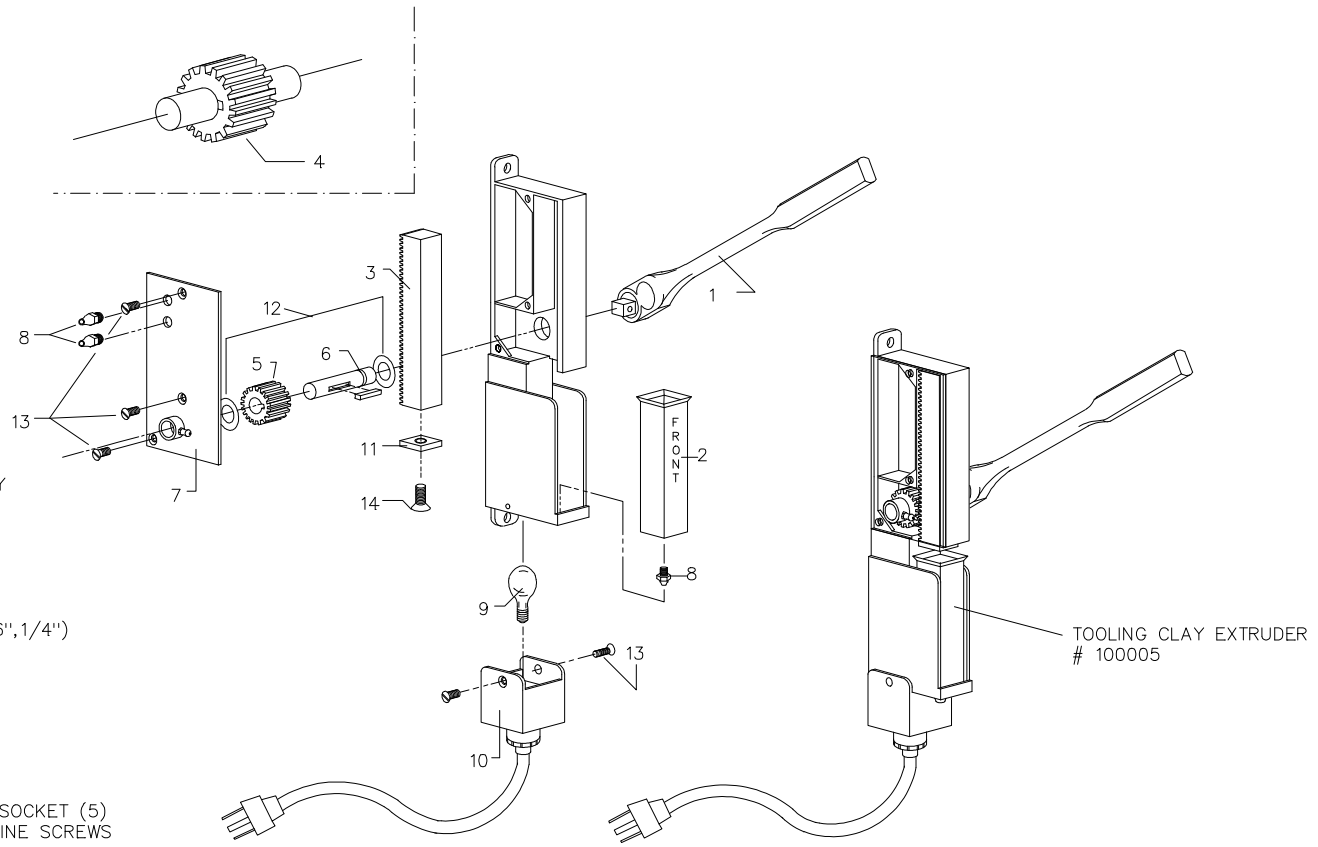
DWG. KEY NO.	PART NO.	DESCRIPTION
1	100006	LONG HANDLE RATCHET
2	100007	CHROME CLAY CYLINDER
3	100008	RACK GEAR
4	100009	PINION GEAR / SHAFT ASSEMBLY
5	100010	PINION GEAR
6	1000100	PINION GEAR SHAFT WITH KEY
7	100011	SIDE PLATE / RACK & PINION
8	100012	CLAY NOZZLES – (3) (1/8",3/16",1/4")
9	100013	LIGHT BULB
10	100014	SOCKET / CORD ASSEMBLY
11	100015	POLYETHYLENE SCRAPER
12	100016	TEFLON WASHERS – (2)
13	1000160	SCREWS / SIDE PLATE & LIGHT SOCKET (5) 10–24 X 1/2" FLAT HEAD MACHINE SCREWS
14	1000161	SCREW / POLYETHLENE SCRAPER (1) 1/4"–20 X 1/2" FLAT HEAD MACHINE SCREW



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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.
FRACTIONS ± 1/8" ANGLES ± 1°
DO NOT SCALE DRAWING –

DRAWN BY: DAVEC	DATE: 3/13/2006
CHECKED BY:	DATE:
APPROVED BY:	DATE:

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TITLE: MANUEL CLAY EXTRUDER
DRAWN FOR: GRUBER TECH – PN
MASTER: 12/3/2004
SCALE: NONE
PAGE 1 OF 1

DRAWING NO: H:\DOC CONTROL SYSTEMS\1 SYSTEMS EQUIPMENT\CLAY EXTRUDER\MANUAL CLAY EXTRUDER\DRAWINGS\MANUEL CLAY EXTRUDER.DCS